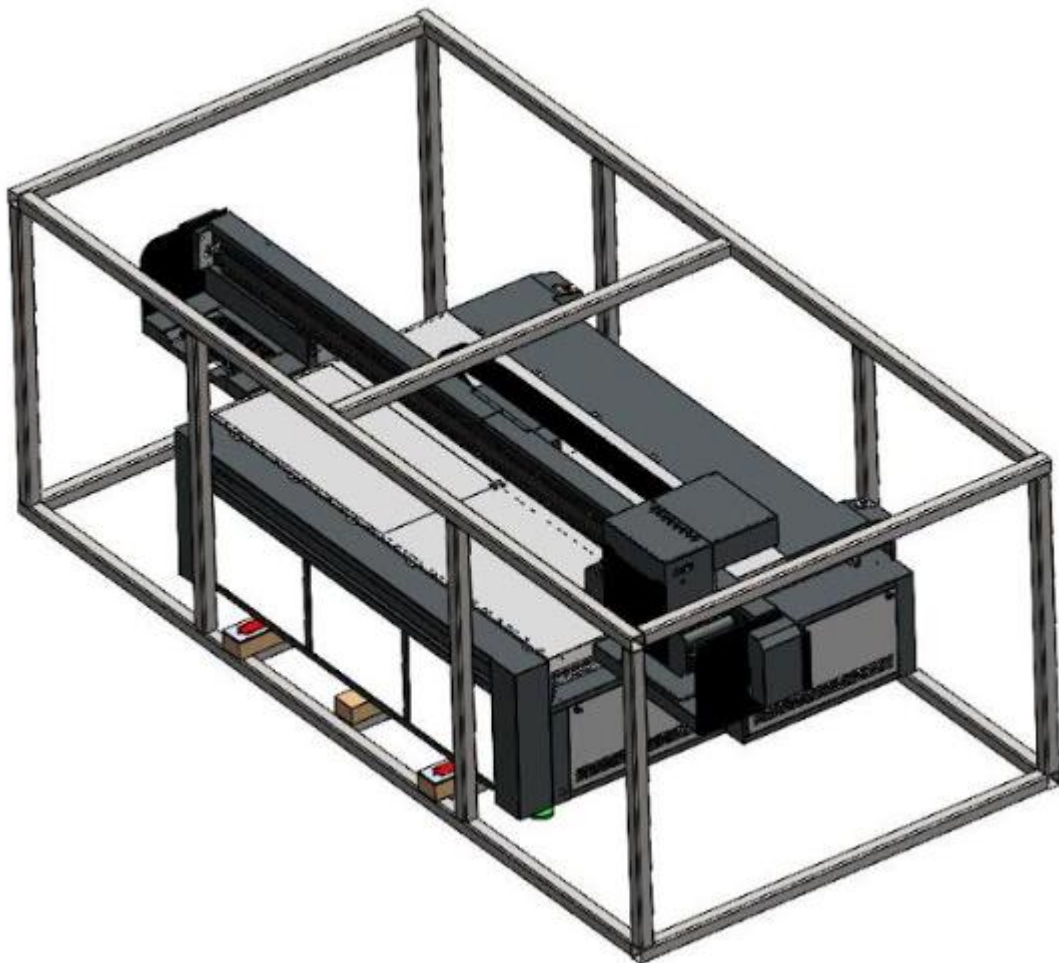


KEJIE KR -2513

UNLOADING DOCUMENT



Unpacking and Unloading the Printer Box

Machine and Tool Requirements

The **Machine and Tool Requirements** are shown as follows:

- Forklift
- Crane
- Heavy-duty lifting belt/sling
- Powered screw/nut driver

Unloading the Machine

The machine's net weight is 1650 Kg(approximately). After packing, the weight increases to approximately 1850 kg.

Follow these steps to unload the packed machine:

Step 1 With the help of rope, tie the packed machine with the crane. Machine (along with the “Pallet”) should be unloaded from the truck to the leveled and cleaned surface where it is to be installed.

Note: *Ropes tied to pallets and cranes during unloading must keep the machine in perfect balance while lifting.*

Or

Instead of rope, the user can also unload the packed machine with the help of two forklifts.

For this follow the below steps:

- Using 1st forklift, pull out a portion of the machine from the container/lorry.
- Place the 2nd forklift from the side for centering and balancing the box.
- Let the truck/lorry move forward.

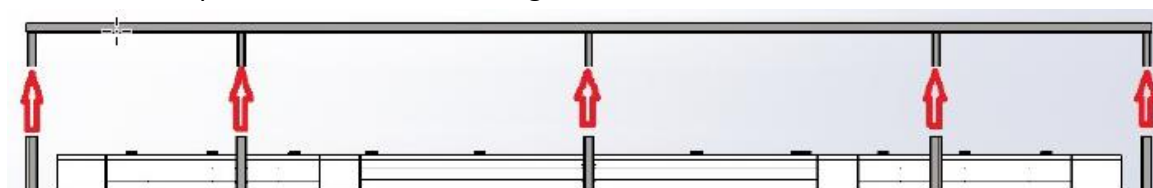
Step 2 Place the packed machine on a leveled and clean surface where it is to be installed.

Unpacking the Machine

Note: *Packing may vary from country to country.*

Follow these steps to unpack the machine from iron pallet:

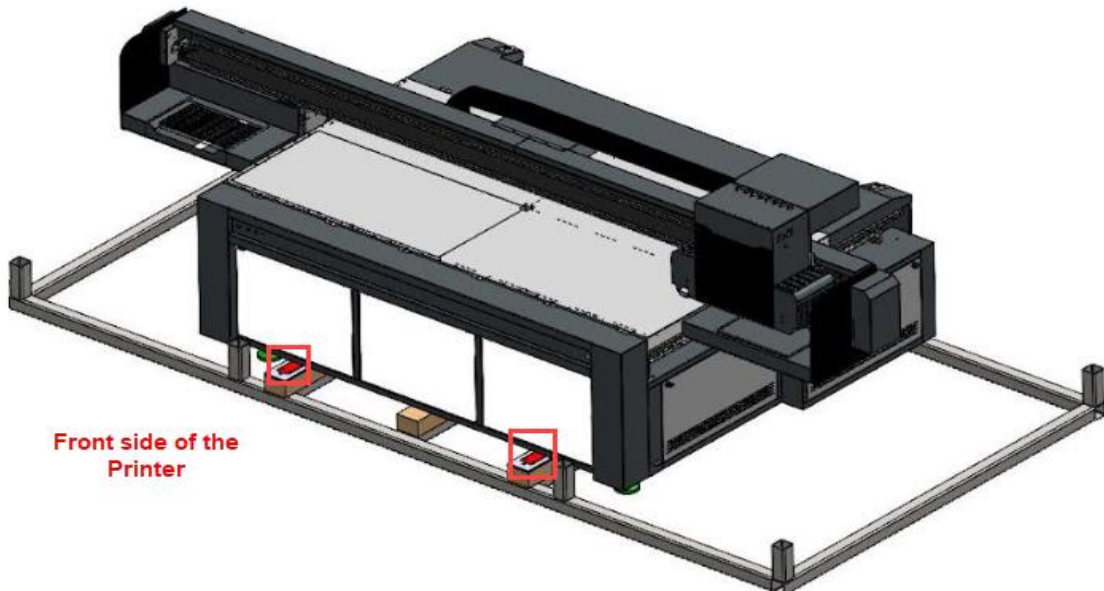
Step 1 Separate the upper part from the lower part of the iron pallet. For this, pull up the top frame of the iron cage to remove it, it is just sitting/resting over iron pillars (not screwed). For reference, please see the below image.



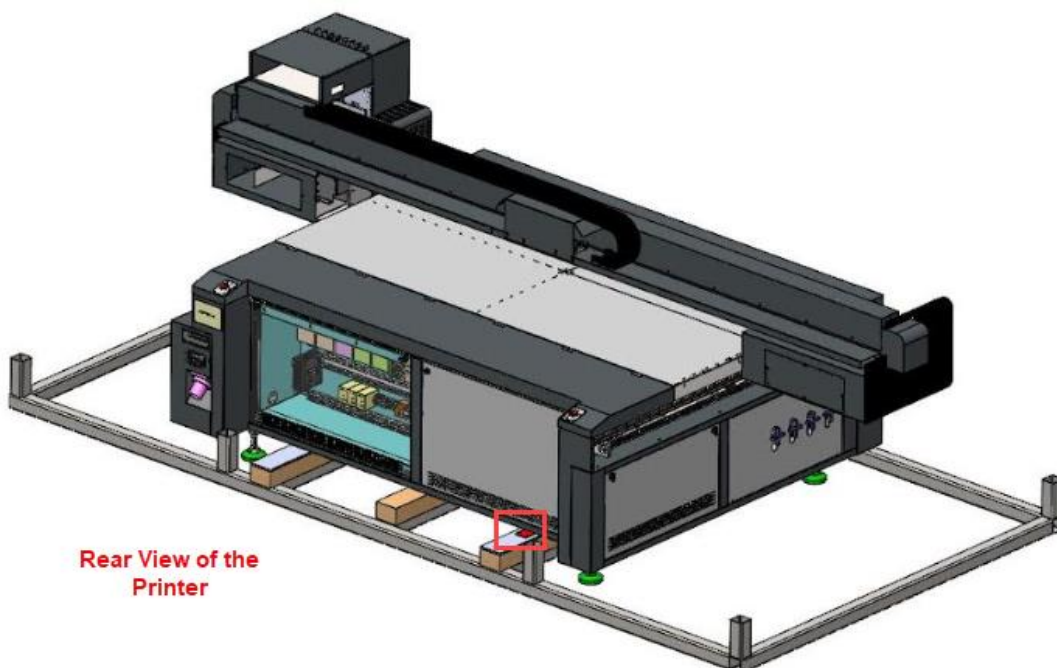
Step 2 Remove all the side iron pillars by pulling them up, in the same way as done for top frame.



Step 3 Machine is attached with the pallet with 3 L-shaped brackets. To detach the machine, we need to unscrew 6 M8 screws. Remove all the screws (6 Nos) (4 in front and 2 in backside) which are used to fix the machine with the lower pallets. The location of the L brackets are shown in below figures.



Front side of the
Printer



Rear View of the
Printer

Note: To gain access and remove the screw, we must remove the front 2 doors and rear left side door

Step 4 With the help of a Forklift, lift the machine and remove it from the pallet. Remember to lift the machine from the wider sides only.

Step 5 After this, land the machine on the leveled surface. Note the orientation of the printer should be as per the room plan, before entering the room.

Note: Do not lift the extreme ends of the machine by machine or hand, as it may result in serious damage (sensitive areas).

Now, the machine is unpacked.

Caution:

Do not move or unload the machine until ensuring that the place where the machine is landed, is even or level.

Precautions:

- Do not lift from the extreme ends of the machine
- Do not tilt the machine
- Do not drop the machine
- Do not climb or stack anything over the printer machine.